

TECHNICAL SPECIFICATION

PROPERTIES	SPECIFIED VALUES AS PER 15:2046-1995	HERITAGE CONFIRMS*
Thickness	1mm (±10%)	Y
Resistance to Surface Wear	FP 350 (Min. Revolution)	610 Revolutions
Resistance to Immersion in Boiling Water - Mass Increase (%) - Thickness Increase (%) - Appearance	10.00 % (Maximum) 12.00 % (Maximum) Not worse than 4	5.7% Maximum 6.8% Maximum Passes
Resistance to Dry Heat 180° C Gloss / Others	Not worse than 3 Not worse than 4	Passes Passes
Dimensional Stability at 20° C - Longitudinal (%) - Transverse (%)	0.375% (Maximum) 0.60% (Maximum)	0.284% 0.526%
Dimensional stability at Deviated Temperature - Longitudinal (%) - Transverse (%)	0.55% (Maximum) 1.025% (Maximum)	0.47% 0.92%
Resistance to Scratching	2.0 N (Maximum)	2.95 N
Resistance to Steam	Not worse than 4	Passes
Resistance to Impact by Small Diameter ball	20 N (Maximum)	35 N
Resistance to Cigarette Burns	Not worse than 3	Passes
Resistance to Cracking	Not worse than 4	Passes
Resistance to staining - Group 1 & 2 - Group 3 & 4	Not worse than 5 Not worse than 4	Passes Passes
Resistance to Color change (Wool Standards) - In Xenon arc light - In enclosed carbon arc light	Not worse than 6 Not worse than 5	Passes Passes
Appearance	Free from ABC Defects	Free from ABC Defects



SCRATCH
RESISTANT



FIRE
RESISTANT



EASY
CLEAN



GREEN
PRODUCT



WATER
RESISTANT



IMPACT
RESISTANT



HEAT
RESISTANT



DURABLE
COLOR

PRODUCT DATA

SIZE 2440 mm x 1220 mm / 8' x 4' (±10%)

GRADES & THICKNESS 1.0 mm and 1.5 mm (Other thickness available on request)

SURFACE RESISTANT TO Artificial perspiration, Citric Acid solutions, Coffee, Cooking fat, Gasoline, Ink, Rectified spirit, Kerosene, Milk, Sodium Hydroxide solution, Tea, Wax Crayons.

CARE & MAINTENANCE Wipe clean with ordinary soap water or household ammoniated liquid detergent. Do not use detergents containing abrasive particles or excess soda

LIMITED WARRANTY HERITAGE warranties that its products are reasonably free from manufacturing defects. The products when properly used, will comply, with normal deviations, to related manufacturing specification. It excludes damage resulting from accidents, abuse or lack of care, improper use and / or any alteration. It is recommended that the product must be inspected prior to installation and our liability will be limited to the extent of the cost of our product only. HERITAGE laminates are used for various applications, without the possibility of control over the manufacturing of the finished product. The company does not assume obligations or liabilities arising from the furnishing, sale, installation or repair, use of subsequent sale of any product, to any person or entity.

NOTE Sample presented are indicative of color, pattern and surface finish but not actual thickness. For correct thickness please check our actual product with any of our distributor / dealer / stock point or display gallery.